

## **IN THE CLAIMS**

This listing of claims will replace all prior versions and listings of claims in the application:

### **LISTING OF CLAIMS:**

1. (Currently Amended) A method of forming an insulating film in a semiconductor device, comprising the steps of:

forming a low dielectric constant insulating film containing a foaming agent on a semiconductor substrate in which various elements for forming the semiconductor device are formed;

forming a dual damascene pattern in the low dielectric constant insulating film; and

performing an annealing process so that the foaming agent reacts with the low dielectric constant insulating film to form pores therein, thus making the low dielectric constant insulating film a porous low dielectric constant insulating film-;

wherein the pores are formed after the damascene pattern is formed so that it is possible to prevent chemicals used in the

step of forming the dual damascene pattern from remaining in the pores of the porous low dielectric constant insulating film.

2. (Currently Amended) The method as claimed in claim 1, wherein ~~poly~~poly methyl metacrylate (PMMA) copolymer, and high polymer having aliphatic or aromatic core are used as the foaming agent.

3. (Original) The method as claimed in claim 1, wherein methyl silsesquioxane (MSSQ) is used as a matrix of the low dielectric constant insulating film.

4. (Original) The method as claimed in claim 1, wherein the process of forming the dual damascene pattern is performed at a temperature of -50 °C to room temperature.

5. (Original) The method as claimed in claim 1, wherein the annealing process is performed at a temperature in the range of 200 °C to 500 °C.

6. (New) A method of forming an insulating film in a semiconductor device, comprising the steps of:

forming a low dielectric constant insulating film containing a foaming agent on a semiconductor substrate in which various elements for forming the semiconductor device are formed;

forming a dual damascene pattern in the low dielectric constant insulating film; and

subsequently performing an annealing process so that the foaming agent reacts with the low dielectric constant insulating film to form pores therein, thus making the low dielectric constant insulating film a porous low dielectric constant insulating film.

7. (New) The method as claimed in claim 6, wherein poly(methyl methacrylate) (PMMA) copolymer, and high polymer having aliphatic or aromatic core are used as the foaming agent.

8. (New) The method as claimed in claim 6, wherein methyl silsesquioxane (MSSQ) is used as a matrix of the low dielectric constant insulating film.

9. (New) The method as claimed in claim 6, wherein the process of forming the dual damascene pattern is performed at a temperature of -50 °C to room temperature.

10. (New) The method as claimed in claim 6, wherein the annealing process is performed at a temperature in the range of 200 °C to 500 °C.